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ABSTRACT

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In machining a pocket 1, installing therein a rolling element, tools 7, 8 are prepared whose milling parts 5, 8a have contours which coincide with the sectional configuration of the pocket resulting when the pocket has been machined along a retainer radial direction Z, and the milling parts 5, 8a of the tools 7, 8 are inserted into a prepared hole for the pocket which is provided in advance and are then translated in a retainer revolving direction Y and axial direction X, respectively, for forming the pocket. Accordingly, it is possible to provide a retainer for rolling bearings that has high accuracy in machining pockets and which is suitable for an integral one-piece retainer.

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